



STEPS IN TAGUCHI METHOD Drilling a Hole						
EXPT. NO.	SPEED A	FEED RATE B	DRILL LENGTH C	COOLANT D	FIXTURE E	RESPONSE S / N
1	1500	15	4	BLUE	OLD	42.18
2	1500	15	7	WHITE	NEW	53.96
3	1500	18	4	WHITE	NEW	48.48
4	1500	18	7	BLUE	OLD	48.98
5	2000	15	4	BLUE	NEW	44.20
6	2000	15	7	WHITE	OLD	42.19
7	2000	18	4	WHITE	OLD	41.58
8	2000	18	7	BLUE	NEW	56.40
28Feb-1Mar 2012 P.R. Apte : 3-Day Taguchi Method Workshop at UNIMAP 8-Steps in 14						

